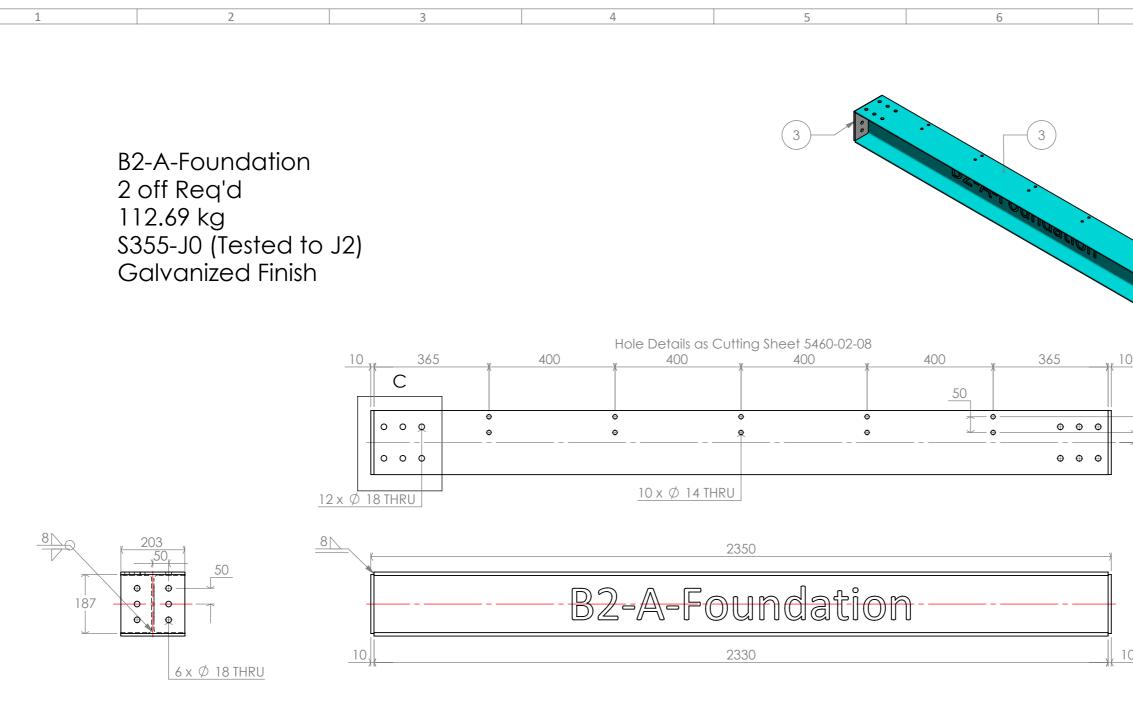
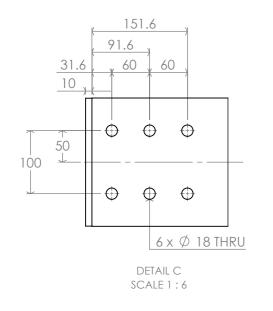


			8		7
	GENERA	MN TOLERANCES E L ±2.0mm Le R ±0°30'		TATED 1m Hole-Hole	
	ALL DIM	ENSIONS IN		RES	
	8mm Fil	let Weld (z) DTHERWISE STA	WPS1		A
4-02 - Modified		DT SCALE BT PLEASE ASK			
+ 02 Modified	CLIENT: Wilds	stone			
C-Foundation	CONTRA	CT TITLE:			
	M8 A	dvertising	g Structi	ure	В
	Four	G TITLE: Idation	Stage	GA	
	CONTRAC	^{⊤ №.} 5460	QUOTATION 1	No. 2623-A	
	drawing 5640-				С
	DRAWN BY	KM	CHECKED E	3Y	
	FIRST ISSU		SHEET		
	02/ SCALE	01/2019	1 SHEET SIZE	of 7	_
		1:50		Landscape	
	Revision A	10/01/20 Assembly Fu Bolted Asser	Illy Welded	KM (Was	
nection Plates	Revision B	21/01/20 Reverted to additional U angle remov	bolted asse C horizontal	KM mbly, ls added,	D
g Panel tion Plates	Revision	22/01/20 Foundation	19	KM Removed	
	Revision	11/02/201	19	KM	
18 THRU ALL par Holes	D	Revised to F 8/02/2019	luid Comm	ents	
	Revision	12/02/201 Dropped Ins	-	KM g plates 50m	mE
	Revision				
	F				
	CLIENT AP	PROVED:			
	EN 109	0 EXC2	YES	NO	
		00 EXC3	YES	NO	-
	NDT R		SMC		F
	The copy It may no	EEL FABRICATIO	ON & INSTAI & POWDER COAT s owned by Asse roduced in any m	LLATION ING smont Ltd.	
7		,	8]

	1		2		3	4		5		6				7		8	
															GENERAL DIMN TOLERANCES		.
															ANGULAR ±0°30'	ength / ±1.0mm Hole-Hole	e
															ALL DIMENSIONS IN UNLESS OTHERWISE STA		
							ITEM NO.	PART NUMBER	Part No.	DESCRIPTION	LENGTH	Mass (KG)	QTY.	MATERIAL			Δ
					\frown		1	C1-A1		Foundation Column		882.13	2	\$355-J2	8mm Fillet Weld (z) UNLESS OTHERWISE ST	IATED	
					—(2)					UC 305 x 305 x 198	4190	823.42	1	\$355-J2		THIRD ANGLE PROJECTION	
			0000						BP2	600x600x10		28.18	1	\$355-J2	DO NOT SCALE		
									CN5-E	FLAT 220 x 15	276	6.97	2	\$355-J2	IF IN DOUBT PLEASE ASK		
				F					CN6-A1	FLAT 140 x 10	130	1.35	1	\$355-J2			1
		-			(5)				CN6-A2	FLAT 200 x 10	290	4.43	1	\$355-J2	CLIENT:		
		6			\bigvee	Δ.	0	C1 A0	CN19-A	FLAT 100 x 8	290	1.8	6	\$355-J2	Wildstone		
					—(3)		2	C1-A2		Foundation Column UC 305 x 305 x 198	4190	882.12 823.40	2	\$355-J2 \$355-J2	-		-
в					\bigcirc				BP2	600x600x10	4170	28.18	1	\$355-J2	CONTRACT TITLE:		B
					(5)				CN5-E	FLAT 220 x 15	276	6.97	2	\$355-J2	- M8 Advertisin	g Structure	
(1)	· · ·								CN6-A1	FLAT 140 x 10	130	1.35	1	\$355-J2			
			°°0	0000					CN6-A2	FLAT 200 x 10	290	4.43	1	\$355-J2	Foundation	Stage GA	
6	N ···								CN19-A	FLAT 100 x 8	290	1.8	6	\$355-J2			
	A C					P	3	B2-A-		Horizontal UC		112.69	2				\mid
5								Foundation			0000			62EE 10	CONTRACT No.	QUOTATION No.	
			leee		··				CN6-A3	UC203 x 203 x 46 187x203x10	2330	106.97 2.86	1	\$355-J2 \$355-J2	_ 5460	12623-A	\
			8					B2-C-	CI10-7\3					3000-12	DRAWING No.		$\neg \mid$
C (2)							4	Foundation		Horizontal UC		105.52	2		5640-01-02		С
										UC203 x 203 x 46	2300	105.52	1	\$355-J2	DRAWN BY	CHECKED BY	
		`	N				5	BR4-01		Corner Bracing Plate		24.81	4		KM	i l	
			A			(4)			BR4	FLAT 350 x 15	350	14.10	1	\$355-J2	FIRST ISSUE DATE	SHEET	
		Sterry .	5		10 hon				BR4-End	FLAT 200 x 10	350	5.34	1	\$355-J2	02/01/2019	2 of 7	'
		· OUTOR ·			1 June			DD4 00	BR4-C	FLAT 200 x 10	350	5.38	1	\$355-J2	SCALE	SHEET SIZE	
		a CILOIT					6	BR4-02 - Modified		Corner Bracing Plate		24.77	4		1:30	A3 - Landscap	pe
	• •								BR4	FLAT 350 x 15	350	14.10	1	\$355-J2	Revision 10/01/20		
	•								BR4-End	FLAT 200 x 10	350	5.34	1	\$355-J2	A Assembly F Bolted Asse	Fully Welded (Was embly)	
D				2					BR4-C	FLAT 200 x 10	350	5.38	1	\$355-J2	Revision 21/01/20	019 KM	— D
	• •	/		•											Reverted to	o bolted assembly.	
		/	· / ·	• *											angle remo		
			•		<										Revision 22/01/20	019 KM TUC Bracing Removed	
	\checkmark	/	/ .,			\sim									C		
		/	/ _ ·	•											Revision 11/02/20		
		\sim / /	•												D Revised to 8/02/2019	Fluid Comments	
		5)/		•											Revision 12/02/20		-
E		\sim / /		• *												nside cladding plates 50	Jmm
	(6 /													E		
	/	\sim /		•											Revision		
	(2)		\checkmark											F		
															CLIENT APPROVED:		-
																YES NO	
															EN 1090 EXC2		
															EN 1090 EXC3	YES NO	
F															NDT Req'd ?	YES NO	F
																ESMONT)
																g is owned by Assesmont Ltd. eproduced in any material form	
	1		2		3	4		5		6				7		8	
L		I		I								1			1		

|--|





B

	_
Π	
l	
l	
I	
I	
I	
I	1

ITEM NO.	Part No.	DESCRIPTION	QTY.	LENGTH	MATERIAL
1	B2-A Foundation	UC203 x 203 x 46	1	2330	\$355-J2
2	CN6-A3	187x203x10	2		S355-J2

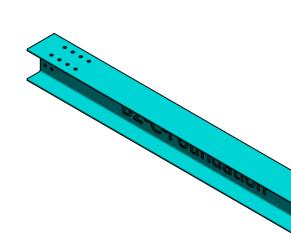
1	2	3	4	5	6	

7			8	1
	GENERAL DI		XCEPT WHERE STATED ngth $/ \pm 1.0$ mm Hole-Hole	
	ANGULA	R ±0°30'		
		IENSIONS IN THERWISE STAT	MILLIMETRES	
	8mm Fil	let Weld (z) DTHERWISE STA	WPS1 ATED	A
			THIRD ANGLE PROJECTION	
		DT SCALE BT PLEASE ASK	$\bigcirc \square$	
	Wild:	stone		
	CONTRA	CT TITLE:		
			g Structure	В
	DRAWIN	•		
•			Stage GA	
)			C	
_				
	CONTRAC		QUOTATION No.	
82		5460	12623-A	
	DRAWING			
32	5640-			C
	DRAWN B'	KM	CHECKED BY	
	FIRST ISSU		SHEET	
		/01/2019	3 of 7	
	SCALE	1:12		
	Revision	10/01/20	A3 - Landscape	
	Δ		Illy Welded (Was	
~			,,	D
<u> </u>	Revision	21/01/201 Reverted to	bolted assembly.	
	В	angle remov		
	Revision	22/01/201 Foundation	19 KM UC Bracing Removed	
	C			
	Revision	11/02/201	-	1
	D	Revised to F 8/02/2019	Iuid Comments	
	Revision	12/02/201		
	E	Dropped Ins	ide cladding plates 50m	mE
	Revision			-
	F			1
	CLIENT AP	PROVED.		-
	EN 100	0 EXC2	YES NO	
			YES NO	
Mass (KG)		90 EXC3	YES NO	_
106.97	NDT R			F
2.86	ST ST		SMONT ^{III}	
		SHOT BLASTING	& POWDER COATING	
	It may no	t be published or rep	s owned by Assesmont Ltd. roduced in any material form nsent of the Company.	
	1			1

7

B2-C-Foundation 2 off Req'd 105.52 kg S355-J0 (Tested to J2) Galvanized Finish

2



16 x Ø 18 THRU 0000 0 0 0 0 А 0 0 0 0 0 0 0 0

5

UC203 x 203 x 46

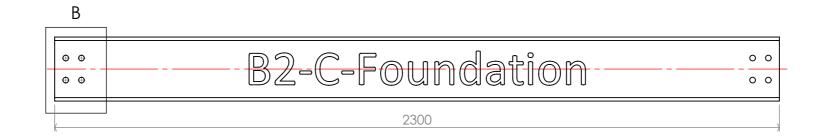
1

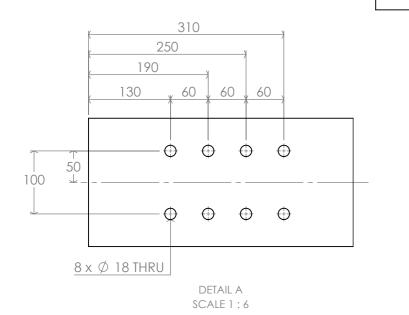
Α

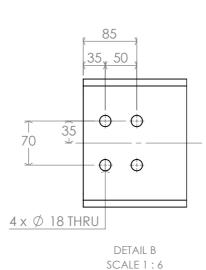
В

C

D







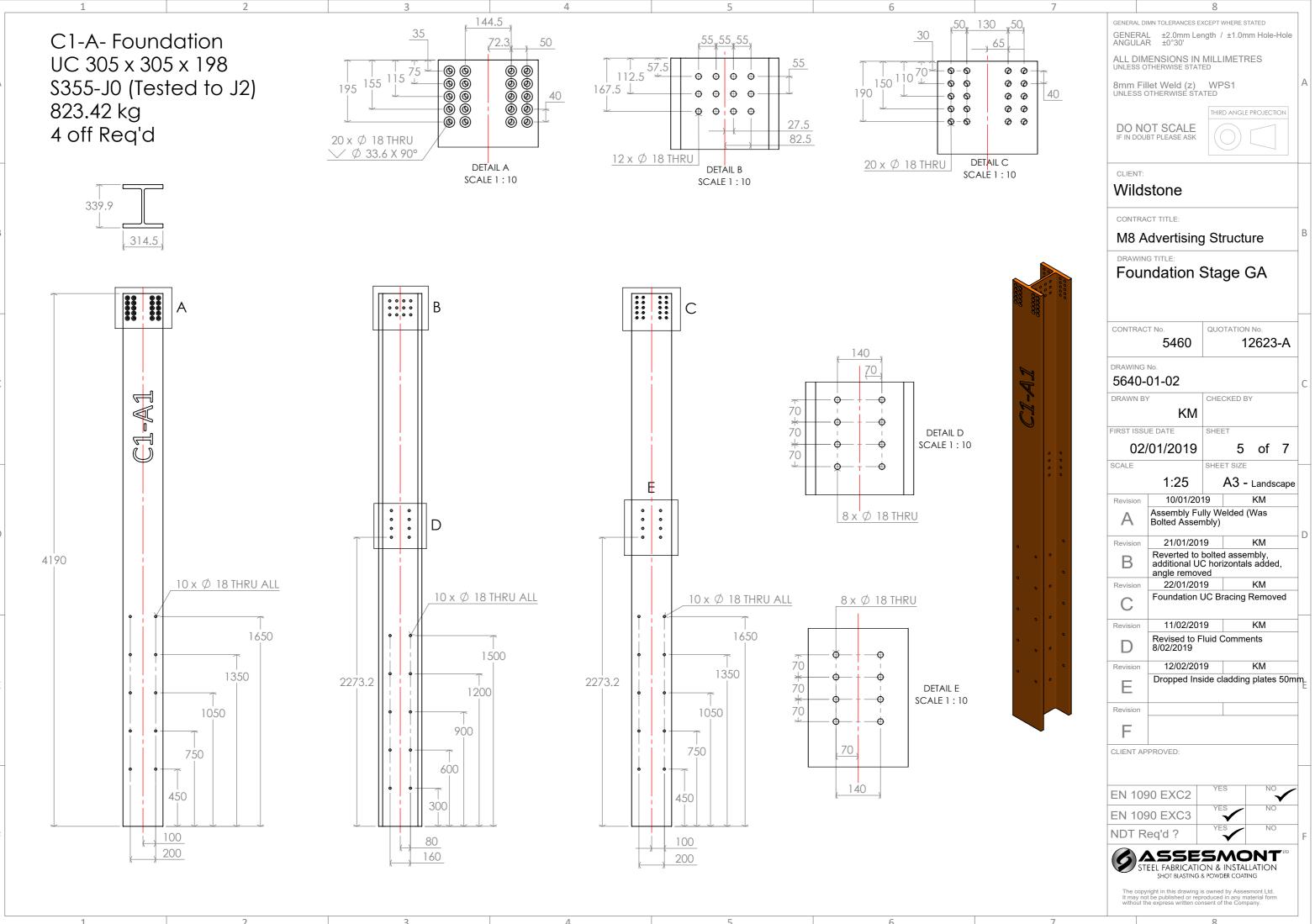
4

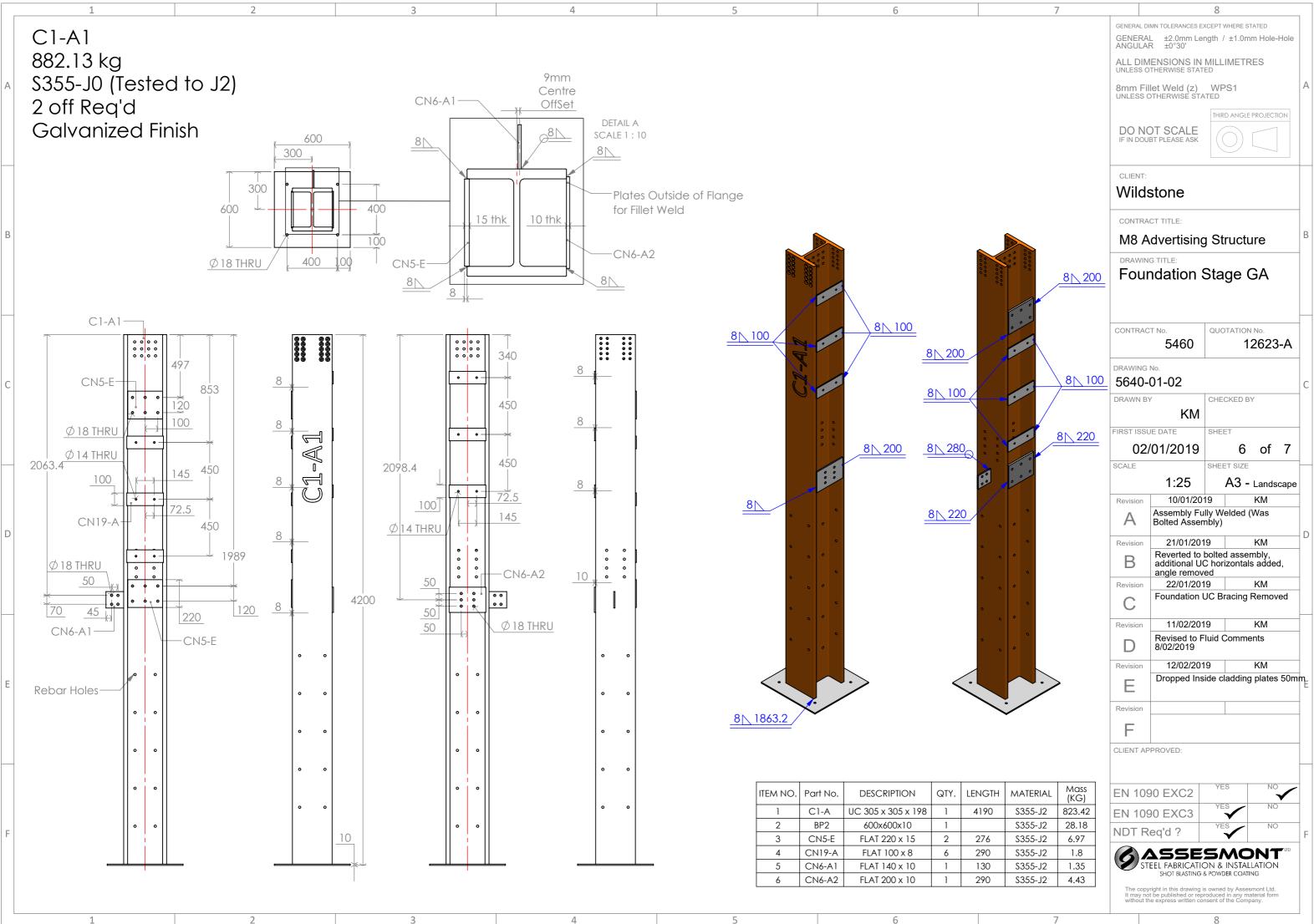
2

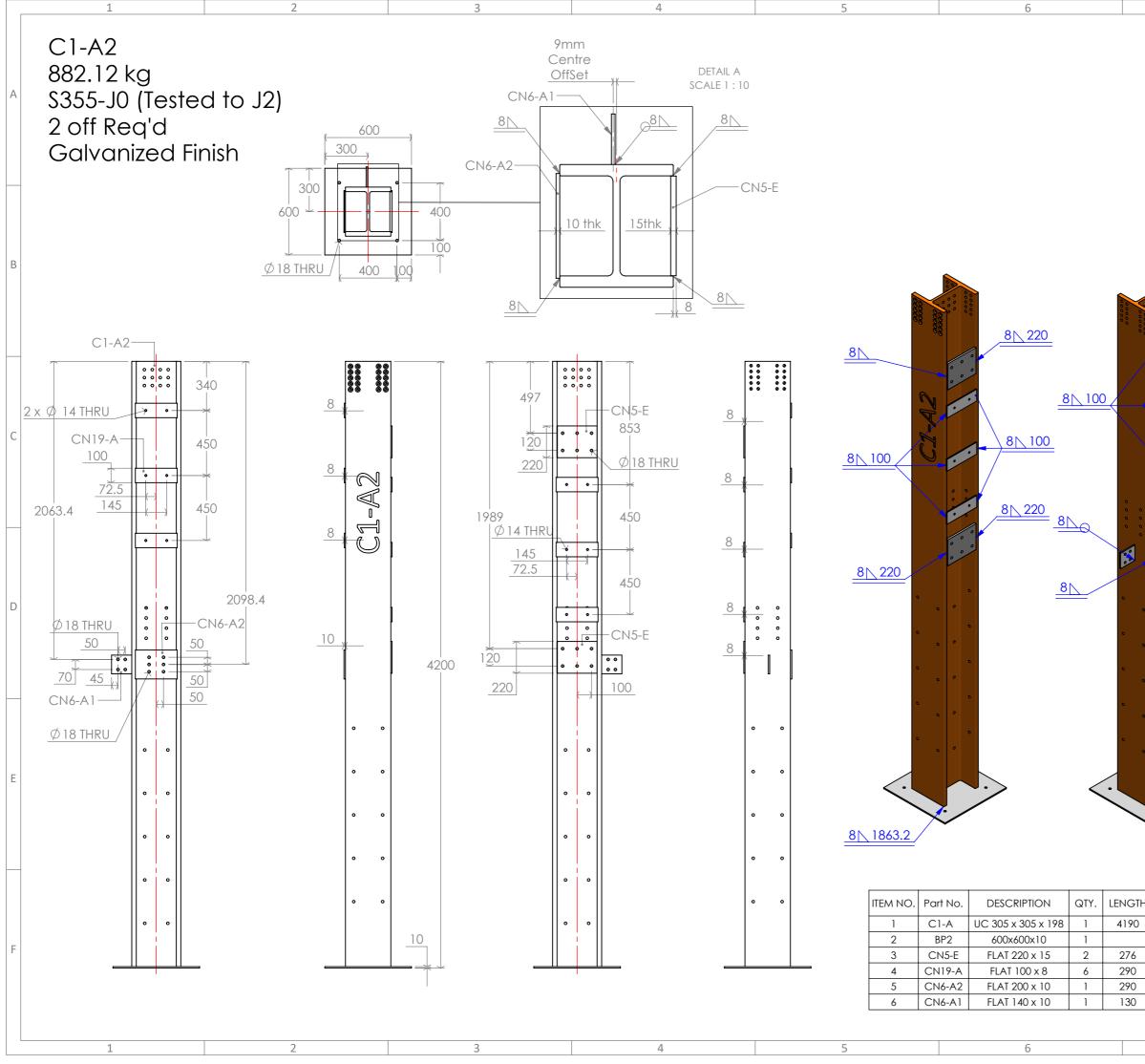
1	2	3	4	5	6

		8				
GENERA ANGULA	GENERAL ±2.0mm Length / ±1.0mm Hole-Hole ANGULAR ±0°30'					
		MILLIMETRES				
	OTHERWISE STATI					
8mm Fi UNLESS	illet Weld (z) OTHERWISE STA	WPS1 TED				
		THIRD ANGLE PROJECTION				
	OT SCALE					
IF IN DOU	JBT PLEASE ASK					
			_			
CLIENT:						
VVIId	stone					
CONTRA	ACT TITLE:					
M8 A	Advertising	Structure	В			
			-			
		Stage GA				
1.04						
CONTRAC		QUOTATION No.	_			
CONTRAC	5460	12623-A				
			_			
DRAWING	-01-02					
DRAWN B		CHECKED BY	C			
Browned	KM	SHEORED DI				
FIRST ISS	UE DATE	SHEET	-			
02	/01/2019	4 of 7				
SCALE		SHEET SIZE	-			
	1:12	A3 - Landscape	-			
	10/01/00		- I			
Revision	10/01/201	19 KM				
Revision A	Assembly Fu	lly Welded (Was	_			
Α	Assembly Fu Bolted Assem	lly Welded (Was hbly)	D			
Revision A Revision	Assembly Ful Bolted Assem 21/01/201	lly Welded (Was hbly) 9 KM				
A	Assembly Ful Bolted Assen 21/01/201 Reverted to b additional UC	lly Welded (Was hbly) 9 KM polted assembly, C horizontals added,				
A	Assembly Fu Bolted Assem 21/01/201 Reverted to b	lly Welded (Was hbly) 9 KM polted assembly, C horizontals added, ed				
A Revision B	Assembly Ful Bolted Assem 21/01/201 Reverted to b additional UC angle remove 22/01/201	lly Welded (Was hbly) 9 KM polted assembly, C horizontals added, ed				
A Revision Revision C	Assembly Ful Bolted Assem 21/01/201 Reverted to I additional UC angle remove 22/01/201 Foundation U	lly Welded (Was hbly) 9 KM polted assembly, C horizontals added, ed 9 KM JC Bracing Removed				
A Revision B	Assembly Ful Bolted Assem 21/01/201 Reverted to b additional UC angle remove 22/01/201 Foundation U 11/02/201 Revised to F	lly Welded (Was hbly) 9 KM polted assembly, C horizontals added, ed 9 KM JC Bracing Removed				
A Revision Revision C	Assembly Ful Bolted Assem 21/01/201 Reverted to B additional UC angle remove 22/01/201 Foundation U 11/02/201 Revised to F 8/02/2019	lly Welded (Was hbly) 9 KM polted assembly, C horizontals added, ed 9 KM JC Bracing Removed 9 KM luid Comments				
A Revision B Revision C	Assembly Ful Bolted Assem 21/01/201 Reverted to b additional UC angle remove 22/01/201 Foundation U 11/02/201 Revised to F 8/02/2019 12/02/201	lly Welded (Was hbly) 9 KM polted assembly, 2 horizontals added, ed 9 KM JC Bracing Removed 9 KM luid Comments 9 KM				
A Revision B Revision C Revision D	Assembly Ful Bolted Assem 21/01/201 Reverted to b additional UC angle remove 22/01/201 Foundation U 11/02/201 Revised to F 8/02/2019 12/02/201	lly Welded (Was hbly) 9 KM polted assembly, C horizontals added, ed 9 KM JC Bracing Removed 9 KM luid Comments				
A Revision B Revision C Revision D	Assembly Ful Bolted Assem 21/01/201 Reverted to b additional UC angle remove 22/01/201 Foundation U 11/02/201 Revised to F 8/02/2019 12/02/201	lly Welded (Was hbly) 9 KM polted assembly, 2 horizontals added, ed 9 KM JC Bracing Removed 9 KM luid Comments 9 KM				
A Revision B Revision C Revision D Revision E	Assembly Ful Bolted Assem 21/01/201 Reverted to b additional UC angle remove 22/01/201 Foundation U 11/02/201 Revised to F 8/02/2019 12/02/201	lly Welded (Was hbly) 9 KM polted assembly, 2 horizontals added, ed 9 KM JC Bracing Removed 9 KM luid Comments 9 KM				
A Revision B Revision D Revision E Revision F	Assembly Ful Bolted Assem 21/01/201 Reverted to B additional UC angle remove 22/01/201 Foundation U 11/02/201 Revised to F 8/02/2019 12/02/201 Dropped Insi	lly Welded (Was hbly) 9 KM polted assembly, 2 horizontals added, ed 9 KM JC Bracing Removed 9 KM luid Comments 9 KM				
A Revision B Revision D Revision E Revision F	Assembly Ful Bolted Assem 21/01/201 Reverted to b additional UC angle remove 22/01/201 Foundation U 11/02/201 Revised to F 8/02/2019 12/02/201	lly Welded (Was hbly) 9 KM polted assembly, 2 horizontals added, ed 9 KM JC Bracing Removed 9 KM luid Comments 9 KM				
A Revision B Revision D Revision E Revision F	Assembly Ful Bolted Assem 21/01/201 Reverted to B additional UC angle remove 22/01/201 Foundation U 11/02/201 Revised to F 8/02/2019 12/02/201 Dropped Insi	lly Welded (Was hbly) 9 KM polted assembly, 2 horizontals added, ed 9 KM JC Bracing Removed 9 KM luid Comments 9 KM				
A Revision B Revision C Revision E Revision E CLIENT A	Assembly Ful Bolted Assem 21/01/201 Reverted to B additional UC angle remove 22/01/201 Foundation U 11/02/201 Revised to F 8/02/2019 12/02/201 Dropped Insi	lly Welded (Was hbly) 9 KM polted assembly, 2 horizontals added, ed 9 KM JC Bracing Removed 9 KM luid Comments 9 KM				
A Revision B Revision C Revision E Revision F CLIENT A	Assembly Ful Bolted Assem 21/01/201 Reverted to B additional UC angle remove 22/01/201 Foundation U 11/02/201 Revised to F 8/02/2019 12/02/2019 Dropped Insi PPROVED:	lly Welded (Was hbly) 9 KM polted assembly, 2 horizontals added, ed 9 KM JC Bracing Removed 9 KM luid Comments 9 KM ide cladding plates 50r				
A Revision B Revision D Revision E Revision F CLIENT AU EN 100	Assembly Ful Bolted Assem 21/01/201 Reverted to B additional UC angle remove 22/01/201 Foundation U 11/02/201 Revised to F 8/02/2019 12/02/201 Dropped Insi PPROVED: 90 EXC2 90 EXC2	Ily Welded (Was hbly) 9 KM polted assembly, c horizontals added, ed 9 KM JC Bracing Removed 9 KM luid Comments 9 KM ide cladding plates 50r				
A Revision B Revision D Revision E Revision F CLIENT AI	Assembly Ful Bolted Assem 21/01/201 Reverted to B additional UC angle remove 22/01/201 Foundation U 11/02/201 Revised to F 8/02/2019 12/02/201 Dropped Insi PPROVED: 90 EXC2 90 EXC2	Ily Welded (Was hbly) 9 KM polted assembly, c horizontals added, ed 9 KM JC Bracing Removed 9 KM luid Comments 9 KM ide cladding plates 50r YES NO YES NO				









7		8	
	GENERAL DIMN TOLERANCES EX GENERAL ±2.0mm Ler ANGULAR ±0°30' ALL DIMENSIONS IN UNLESS OTHERWISE STATI 8mm Fillet Weld (z) UNLESS OTHERWISE STA DO NOT SCALE IF IN DOUBT PLEASE ASK	ngth / ±1.0mm Hole-Hole MILLIMETRES ED WPS1	А
	CLIENT: Wildstone CONTRACT TITLE: M8 Advertising DRAWING TITLE: Foundation S		В
	CONTRACT No. 5460 DRAWING No. 5640-01-02 DRAWN BY KM FIRST ISSUE DATE 02/01/2019	QUOTATION No. 12623-A CHECKED BY SHEET 7 of 7	С
	A Bolted Assen Revision 21/01/201 Reverted to I additional UC angle remove 22/01/201	lly Welded (Was hbly) 9 KM polted assembly, C horizontals added, ed	D
	D 8/02/2019 Revision 12/02/201	luid Comments	nE
H MATERIAL Mass (KG) \$355-J2 823.40 \$355-J2 28.18 \$355-J2 6.97 \$355-J2 1.8 \$355-J2 4.43 \$355-J2 1.35		oduced in any material form	F